

Enter /  
Cancel

8

Z7

B18

18

Y13

Y11

Y8

13

Y12

Y9

Y14

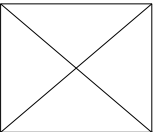
Y15

Y10

14

Y7

11



19

Z6

17.5cm

16.5cm

20

21

Z17

X14

X17

X16

Z16

X15

X18

X27

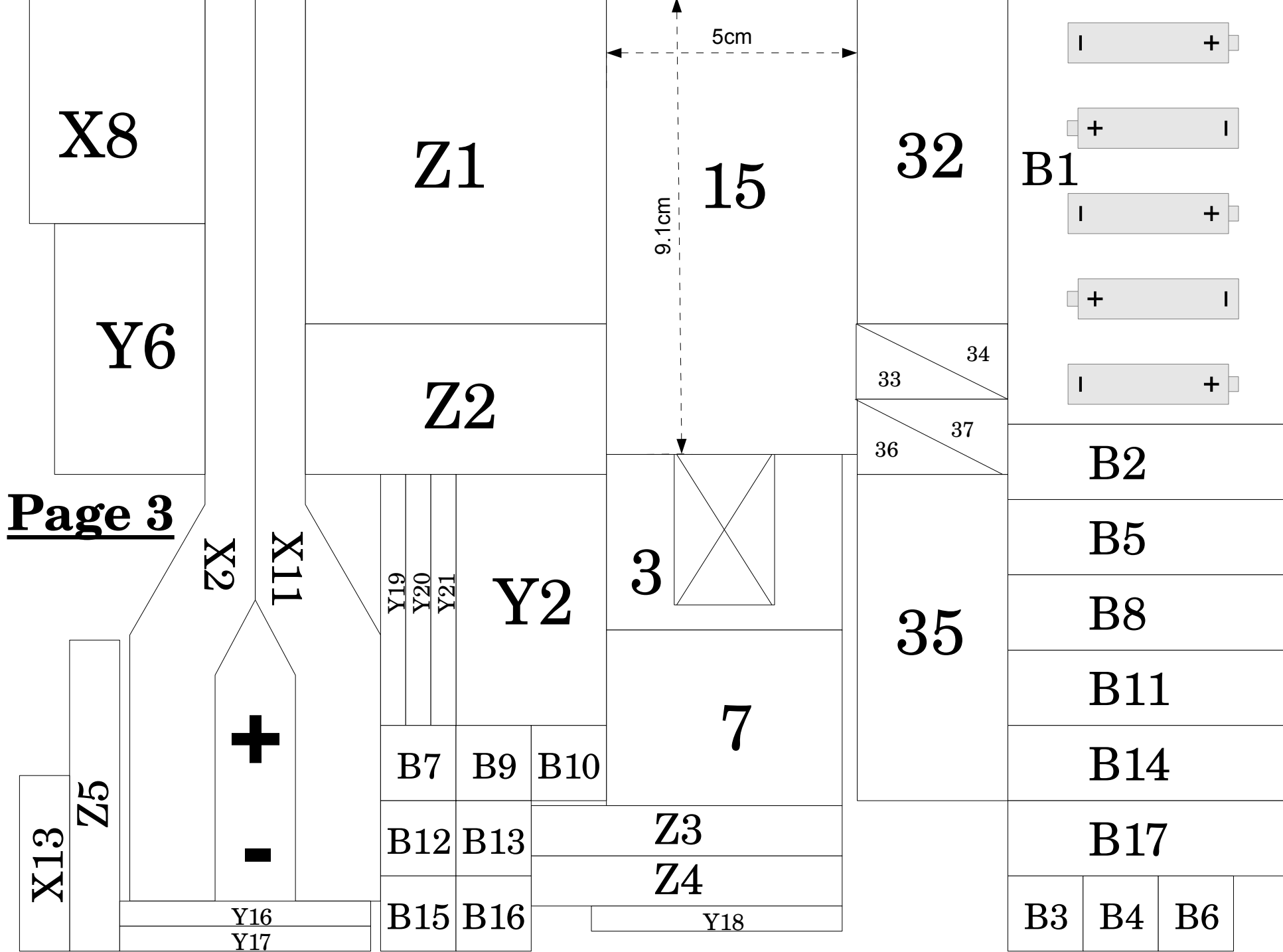
17

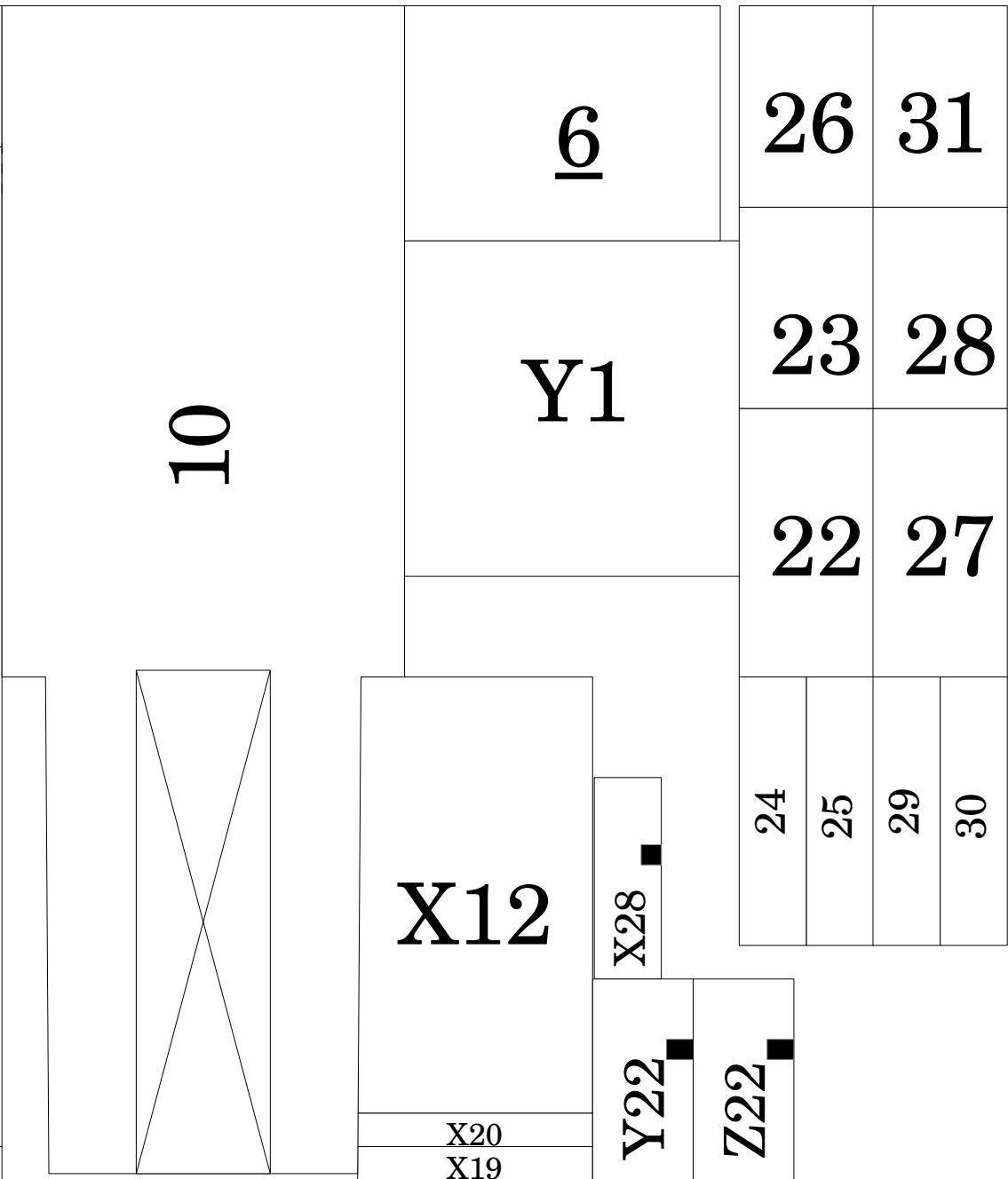
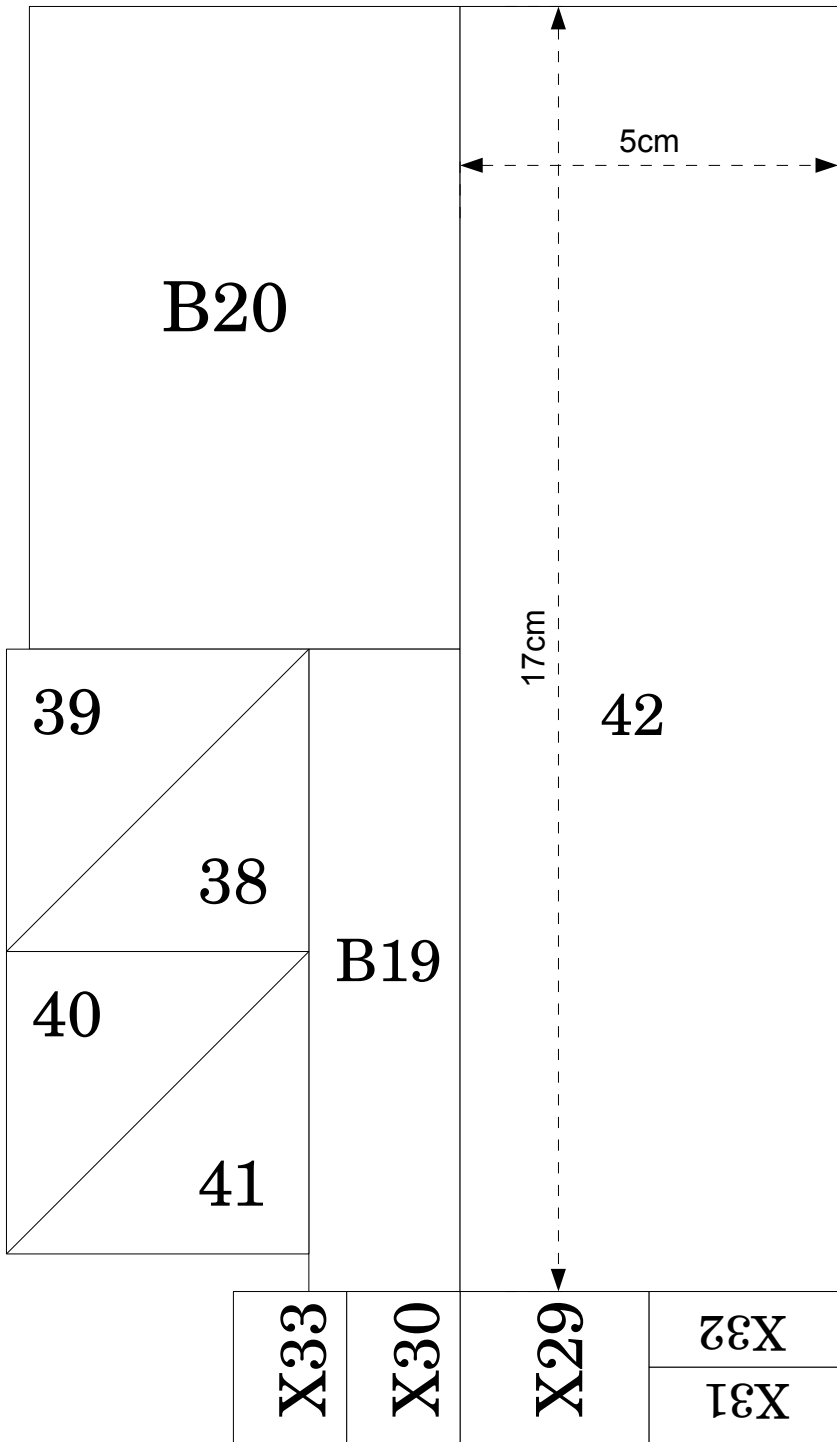
Z20

Z19

Z18

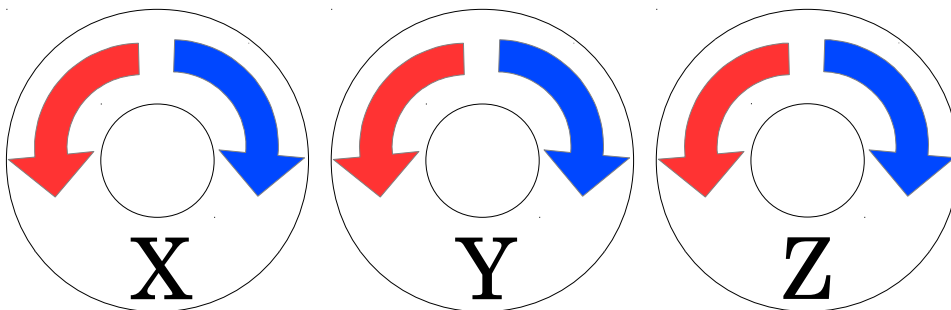
16























## Initialize CNC:

- 1.) Move pen to “up” position.
- 2.) Move pen to the black marked corner of the table.
- 3.) Move pen to “down” position.
- 4.) Turn Z axis for 15 steps clockwise (blue arrow).



| Line no. | Axis | Dir.  | Steps | Line no. | Axis | Dir.  | Steps |
|----------|------|---|-------|----------|------|---|-------|
| 1.)      | X    |    | 12    | 15.)     | Y    |  | 51    |
| 2.)      | Y    |    | 12    | 16.)     | Z    |  | 15    |
| 3.)      | Z    |    | 15    | 17.)     | X    |  | 12    |
| 4.)      | X    |    | 7     | 18.)     | Y    |  | 12    |
| 5.)      | Y    |    | 22    |          |      |   |       |
| 6.)      | X    |    | 28    |          |      |   |       |
| 7.)      | Y    |   | 22    |          |      |   |       |
| 8.)      | X    |  | 7     |          |      |   |       |
| 9.)      | Y    |  | 51    |          |      |   |       |
| 10.)     | X    |  | 7     |          |      |   |       |
| 11.)     | Y    |  | 22    |          |      |   |       |
| 12.)     | X    |  | 28    |          |      |   |       |
| 13.)     | Y    |  | 22    |          |      |   |       |
| 14.)     | X    |  | 7     |          |      |   |       |